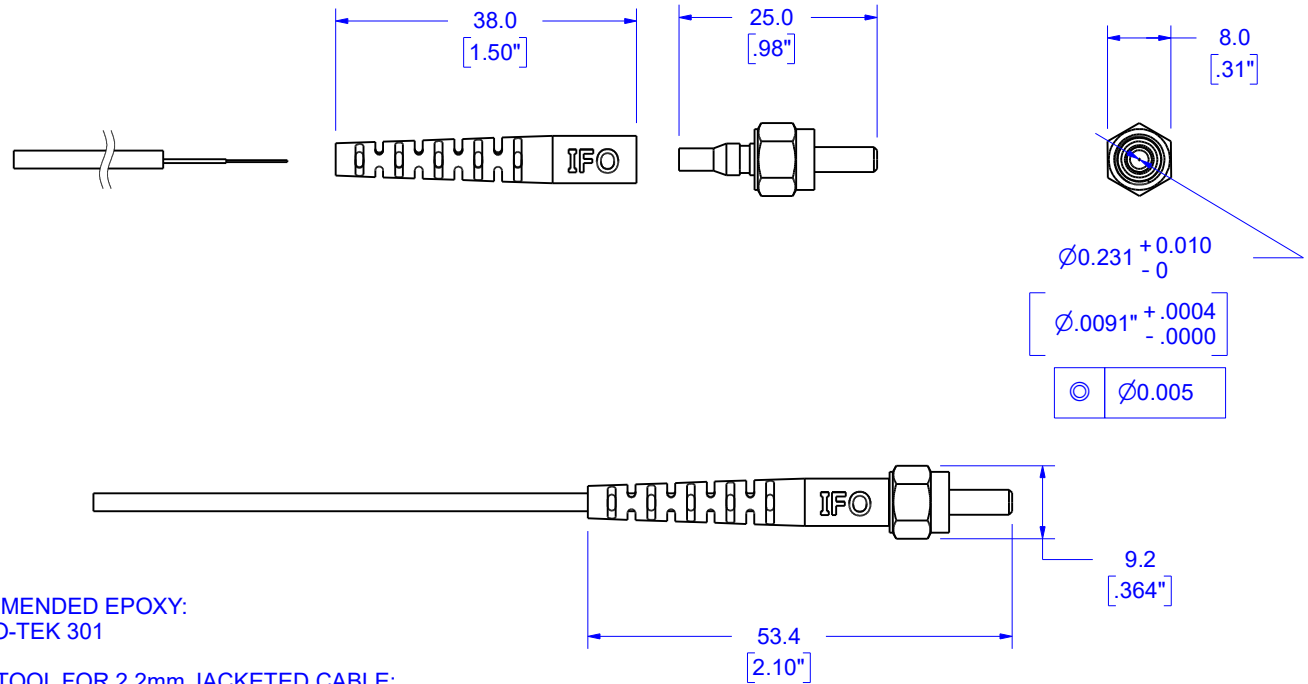


NOTES:  
1. SUITABLE FOR 230µm HCS FIBER WITH 2.2mm JACKET

- INSTRUCTIONS FOR BC04265-10:
1. STRIP 16mm OF JACKET FROM FIBER.
  2. STRIP 7.7mm OF BUFFER FROM FIBER.
  3. SLIP BOOT OVER CABLE JACKET.
  4. APPLY EPOXY TO BARE FIBER AND INSERT INTO FERRULE; ROTATE FIBER DURING INSERTION TO EVENLY DISTRIBUTE EPOXY.
  5. CRIMP CONNECTOR TO CABLE JACKET USING 2.5mm [.10"] HEX CRIMP.
  6. SLIP BOOT DOWN OVER CONNECTOR. POLISH AFTER EPOXY HAS CURED FULLY.

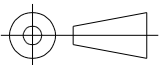
RECOMMENDED EPOXY:  
EPO-TEK 301

CRIMP TOOL FOR 2.2mm JACKETED CABLE:  
IF 370046  
USE 2.5 [.10"] HEX CRIMP



UNLESS OTHERWISE SPECIFIED DIMENSIONS MILLIMETERS [IN.]	PRODUCT	51 0521
	MATERIAL	
DIMENSIONS ARE FOR REFERENCE ONLY NO TOLERANCES MAY BE IMPLIED FROM THIS DOCUMENT	FINISH	PASSIVATED
	DRAWN BY	S. Ahmed
	DATE	7/26/2023
	CHECKED BY	A. Reyes
	DATE	7/26/2023

Industrial Fiber Optics TEMPE, AZ 85281			
NAME <b>231µm/ 2.2mm SMA</b>			
SIZE <b>A</b>	SCALE 1:1	DOCUMENT NUMBER 51 0521	REV <b>B</b>
DO NOT SCALE DRAWING		1 OF 1	



**METRIC**